



Special Products Group

CUSTOM ROLL FORMING

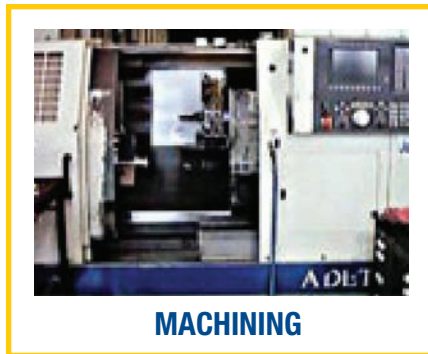


Capabilities

- Carbon Steel
- Stainless Steel
- High Strength Low Alloy
- Galvanized Steel
- Titanium
- Coil widths 6" to 39"
- Gauges 0.100" to 0.500"
- Lengths to 65' +
- Quality standards AAR M-1003

American Railcar Industries, Inc. is an industry supplier of custom roll formed products. Our 18 station rafted rolling mill provides the capability to produce a variety of complex sections to our customers' specifications.

Special Products Capabilities



Dimensional Control

Overall Width: +/- 0.030"
Overall Height: +/- 0.030"
Overall Length: +/- 0.125"
Corner Radius, coined: +/- 0.005"
Corner Radius, air bend: +/- 0.030"
Camber/Sweep: 1/8" over 10 feet, non-accumulative
Bow/Twist: 1/8" over 10 feet, non-accumulative
End Flair: 1-2 degrees, up to 6" from end
Coil Width: +/- 0.010"

Contacts

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