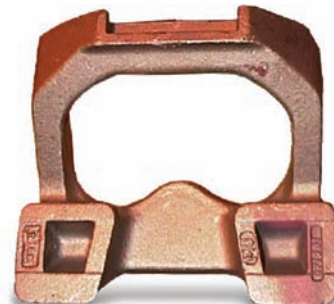


Steel Casting

ARI operates two arc furnace No-Bake foundries with the ability to provide quality castings in carbon and alloy steels, stainless steel, Hastelloy®, Inconel® and nickel. We provide full heat treat services, testing and chemical certification.



Carbon and Alloy Steel Castings

Aluminum Casting

The permanent mold process provides an aluminum casting with better dimensional stability, surface finish and finer grain structure than sand casting. ARI provides full heat treat service and finish machining in small lots and production runs.



Permanent Mold Aluminum Castings

Contact:

Dean Sawyer, Sales Manager
dsawyer@americanrailcar.com
573-243-8179



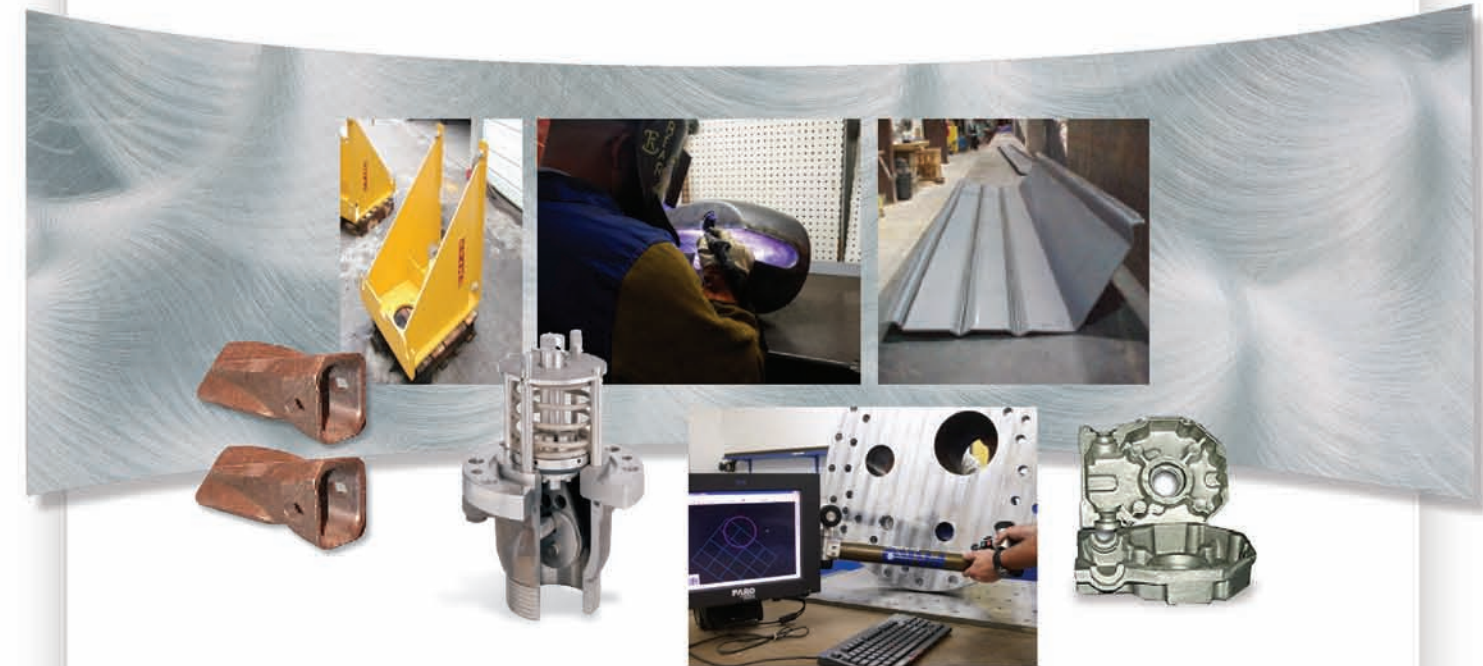
SPECIAL PRODUCTS GROUP
AMERICAN RAILCAR INDUSTRIES, INC.

100 Clark Street, Saint Charles, MO 63301
(636) 940-6000 • (636) 940-6100

www.americanrailcar.com



Industrial Products



ARI's Special Products Group is a multifaceted manufacturer of industrial and railcar products. We are a vertically integrated company with capabilities and expertise extending to steel castings, aluminum castings, heavy steel fabrication, roll forming, production machining, specialty welding and forging.

AGILE ♦ RESPONSIVE ♦ INNOVATIVE

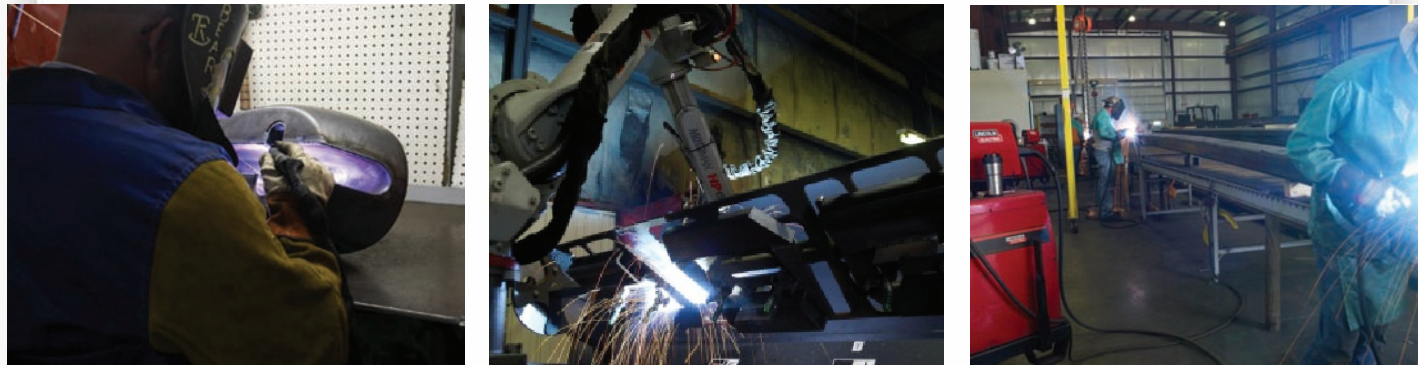
Roll Mill Sections



Our 18 station rafted roll mill provides the capability to produce a variety of complex shapes with high tolerance dimensional control in carbon, stainless and high strength low alloy steels, and titanium.

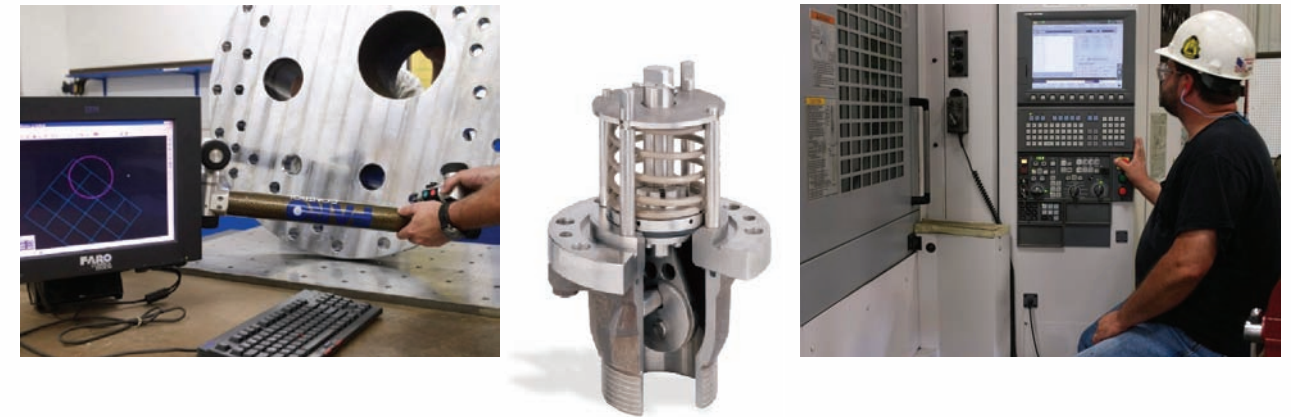
Coil Widths: 6" to 39"
Finished Lengths: to 65' +
Gauges: 0.100" to 0.500"

Specialty and Production Welding



From the delicate art of TIG to robotic MIG, ARI provides expertise for welding a range of metals from aluminum to alloy steels.

Manufacturing



ARI has extensive machining capabilities and state of the art quality control. We offer manufacturing services from prototyping to continuous production.

Fabrication



Heavy metal design and fabrication is our core competency. We supply finished components to a diverse number of industries including rail, barge, agriculture and bridge.